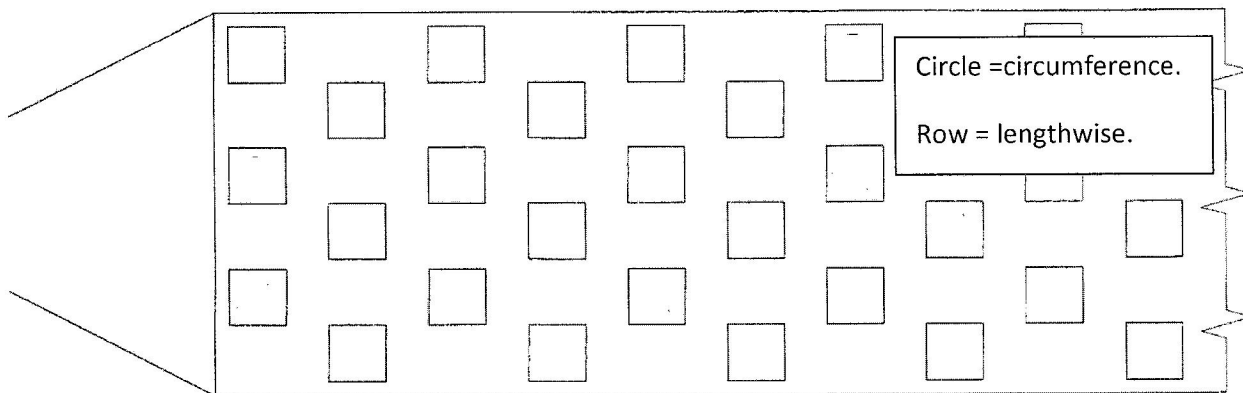




40-60 Series Rotors- Kile® Thresh bar mounting instructions: Specialty/AFX Rotor

40/60 SERIES KILE® THRESH BARS ARE PACKAGED IN 3 BARS EQUAL WEIGHT GROUPS. WITH MOUNTING HARDWARE OF 1/2" 13 X 1 1/4" GRADE 8 FLANGE BOLT WITH LOCKING NUT **OR** M12X35 GRADE 10.9 HEX FLANGE BOLT INCLUDED.

MOUNT THREE BARS OF SAME WEIGHT ON A CIRCLE.



TIGHTEN ALL BOLTS. **Torque value is 95-105 foot pounds.** WE RECOMMEND AFTER INSTALLING BARS AND TIGHTENING ALL BOLTS, THAT YOU START THE COMBINE AND **ENGAGE THE ROTOR AT A SLOW SPEED.** SLOWLY INCREASE THE ROTOR SPEED TO 1000 RPM AND LET RUN FOR THREE TO FIVE MINUTES. STOP AND RE-TIGHTEN ALL ROTARY BAR BOLTS. FOLLOW MANUFACTURES INSTRUCTIONS ON ADJUSTING, ALIGNING AND BALANCING. **KILE MACHINE &**

MFG, INC(KILE) warrants to the original purchaser of this product for a period of one year from the date of purchase that this product is free from defects in workmanship. **KILE'S** liability with respect to any warranty claim shall not exceed the original purchase price of the product. **KILE** shall have no liability for damages, injuries, or claims, resulting from or attributable to the assembly of any product that is delivered unassembled to the original purchaser. Any modification or welding, or any repairs other than those performed by **KILE** or **KILE's** agent, shall void this warranty in its entirety. Except for this warranty of workmanship, **KILE** makes no warranties regarding this product, express or implied, including but not limited to **WARRANTY OF MERCHANTABILITY** and/or **FITNESS FOR PURPOSE.**

***Kile® Thresh Bars are covered by one or more of the
following US Patent numbers:
8,087,982; 8,475,247; 8,529,325; 8,602,856***



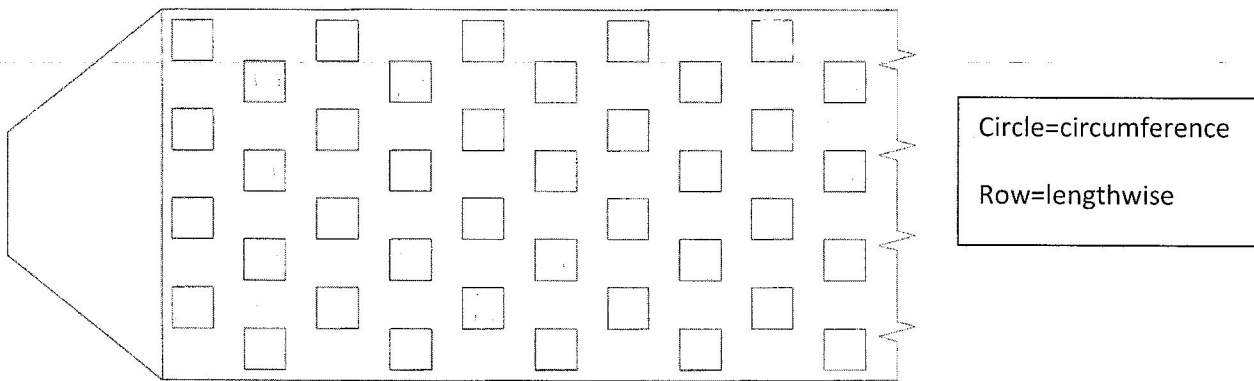


80 Series Rotors-Kile® Thresh bar mounting instructions:

Specialty/AFX Rotor

80 SERIES KILE® THRESH BARS ARE PACKAGED WITH 2 BARS OF EQUAL WEIGHT. MOUNTING HARDWARE (1/2" 13 X 1 1/4" GRADE 8 FLANGE BOLT WITH LOCKING NUT **OR** M12X35 GRADE 10.9 HEX FLANGE BOLT) ARE INCLUDED.

MOUNT BARS, OF EQUAL WEIGHT, (OPPOSITE EACH ON THE SAME CIRCLE), TO MAINTAIN BALANCE.



TIGHTEN ALL BOLTS. Torque value is 95-105 foot pounds.

WE RECOMMEND AFTER INSTALLING OUR BARS AND TIGHTENING ALL BOLTS, THAT YOU START THE COMBINE AND **ENGAGE THE ROTOR AT A SLOW SPEED**. SLOWLY INCREASE THE ROTOR SPEED TO 1000RPM AND LET RUN FOR THREE TO FIVE MINUTES. STOP AND RE-TIGHTEN ALL ROTARY BAR BOLTS. FOLLOW MANUFACTURES INSTRUCTIONS ON ADJUSTING, ALIGNING AND BALANCING.

KILE MACHINE & MFG, INC(KILE) warrants to the original purchaser of this product for a period of one year from the date of purchase that this product is free from defects in workmanship. KILE'S liability with respect to any warranty claim shall not exceed the original purchase price of the product. KILE shall have no liability for damages, injuries, or claims, resulting from or attributable to the assembly of any product that is delivered unassembled to the original purchaser. Any modification or welding, or any repairs other than those performed by KILE or KILE's agent, shall void this warranty in its entirety. Except for this warranty of workmanship, KILE makes no warranties regarding this product, express or implied, including but not limited to **WARRANTY OF MERCHANTABILITY** and/or **FITNESS FOR PURPOSE**.

***Kile® Thresh Bars are covered by one or more of the following US Patent numbers:
8,087,982; 8,475,247; 8,529,325; 8,602,856***

