



Clear View® Cap 8RT/9RT Kit

Installation Instructions

Idler:

- Remove OEM cap and allow cavity to completely drain.
- Clean the face of hub and o-ring groove.
- Lightly grease the o-ring (part#JD366-OR) before installing and place in hub o-ring groove.
- With o-ring in groove bolt cap (part#JD9852 I) on hub and torque bolts to **60-65 inch pounds**
- Fill cavity with manufactures recommended oil.
- Tighten plug with plug wrench.

Roller:

- Remove OEM cap and allow cavity to completely drain.
- Clean the face of hub and o-ring groove.
- Lightly grease the o-ring (part#JD348-OR) before installing and place in hub o-ring groove.
- With o-ring in grove bolt cap (part#JD9850 R) on hub and torque bolts to **40-45 inch pounds**
- Fill cavity with manufactures recommended oil. Hand tighten plug
- Tighten plug with plug wrench.

*Use only soap and water to clean caps, no solvents (solvents can cause clouding and premature failure of caps.
Solvent use will void warranty)*

PART	8RT Kit	9RT Kit
JD 9852 I (idler cap)	4	4
JD 9850 R (roller cap)	12	16
JD 366-OR (idler o-ring)	4	4
JD 348-OR (roller o-ring)	12	16
K 1215P (plug with o-ring)	16	20
K 1216-W(plug wrench)	1	1

Kile® Clear View® Caps are covered by one or more of the following US Patent numbers: US Patents # D666,227; #D689,108; #D699,772; #D700,227; #D725,688; #8,684,474; #8,833,872; #8,979,215; #9,120,514; #9,399,369; #9,458,965

