



# Clear View® Cap JD9000T Kit

## Installation Instructions

### Mid-Roller Cap Installation:

Remove OEM cap and allow oil to completely drain.

- Place o-ring (K JD2407-ROR) and gasket (K JD9034-RG) on cap and bolt clear cap to the hub.

*Note: in some cases threads were not taped deep enough causing caps to not make contact with the roller face. More washers or shorter bolts will correct this issue.* Secure with OEM bolts (torque bolts to 75-85 inch lbs). Replace lubricant in hub to manufacturer's specifications. Install plug and tighten with plug wrench.

### Idler Cap Installation:

Remove OEM Cap and allow oil to completely drain. Clean threads and o-ring groove on hub. Place o-ring (K JD159 I-OR) on Kile®Clear View® Cap making sure it is seated to the flange of the cap. To prevent possible oil leakage from o-ring, it is recommended to apply (JD dealer part#PM11655866; Permatex non-hardening gasket sealant Part#81160; Loctite non-hardening Gasket Sealant #2; or equivalent product)silicon compound to o-ring/cap area and install. When installing onto the hub, make sure the cap is being turned on straight and not cross threaded. When the o-ring starts to contact the hub watch that the o-ring enters the hub grove and seats properly. When the flange contacts the hub the cap is installed. Replace lubricant in hub to mfg specifications. Install plug and tighten with plug wrench.

**Note:** After all hubs have been filled, be sure all caps have sealed.

*Use only soap and water to clean caps, no solvents (solvents can cause clouding and premature failure of caps. Solvent use will void warranty)*

Part ID	Description	Quantity
K JD9034-R	Mid Roller Cap	16
K JD9035-I	Idler Cap	4
K JD2407S-ROR	Roller Cap O Ring	16
K JD9034-RG	Mid Roller Gasket	16
K JD159-IOR	Idler Cap O-Ring	4
K1215-P & K012P	Plugs with o-rings	20
K 1216 W	Plug wrench	1
John Deere Part#PM11655866	Silicone Compound	Not supplied
Permatex	Part #81160	Not Supplied
Loctite Non-Hardening	Gasket Sealant	Not Supplied

**Kile® Clear View® Caps are covered by one or more of the following US Patent numbers: D666,227; #D689,108; #D699,772; #D700,227; #8,684,474; #8,833,872; #8,979,215; #9,120,514; #9,399,369; #9,458,965**

