



Clear View® Cap JD 8500 Kit

Installation Instructions

Idler Cap Installation: Remove OEM cap. Allow oil to completely drain. Remove any old gasket material from face of idler hubs. Bolt the clear view® caps, with gaskets, to the hub and tighten bolts to 35-45 inch pounds. Replace oil to manufacture specifications. Hand tighten plug.

Mid-Roller Cap Installation: Remove OEM cap and allow oil to completely drain.

- Place o-ring (K JD2407-ROR) and gasket (K JD9034-RG) on cap and bolt clear cap to the hub.

Note: in some cases threads were not taped deep enough causing caps to not make contact with the roller face. More washers or shorter bolts will correct this issue. Secure with OEM bolts (torque bolts to 75-85 inch lbs). Replace lubricant in hub to manufacturer's specifications. Install plug and tighten with plug wrench.

Use only soap and water to clean caps, no solvents(solvents can cause clouding and premature failure of caps.

Solvent use will void warranty)

Part ID	Description	Quantity
K JD9034-R	JD 9034 Roller Cap	12
K JD8025-I	JD 8025 Idler Cap	4
K JD2407-ROR	Roller Cap O Ring	12
K JD9034-RG	Roller Gasket	12
K JD8025-IGE	Idler Cap Gasket(with elongated holes)	4
K1215-P & K012P	Plug with o-rings	16
K 1216-W	Plug wrench	1

Kile® Clear View® Caps are covered by one or more of the following US Patent numbers: D666,227; #D689,108; #D699,772; #D700,227; #8,684,474; #8,833,872; #8,979,215; #9,120,514; #9,399,369; #9,458,965

