



# CLEAR VIEW® CAP KIT

## Instructions for K CVC LC Combine Series

### Idler Installation

- Remove OEM cap retaining the washers, discard old bolts.
- Allow oil to completely drain.
- Remove any old gasket material from face of idler hubs.
- Using the enclosed replacement bolts & your OEM washers, place the Kile® Clear View® caps, with gaskets, to the hub.
- Tighten bolts to **35-40 inch pounds**.
- Replace oil to manufacture specifications.
- Tighten plug with plug wrench.

### Roller Installation

- Remove OEM cap
- Allow oil to completely drain
- Check o-ring in hub and replace with new o-ring if necessary
- Install Kile® Clear View® Cap (K 0784-CL)
- Tighten cap with 65mm socket to **37 foot pounds**(444 inch pounds).
- Replace oil to manufacture specifications

*Use only soap and water to clean caps, no solvents (solvents can cause clouding and premature failure of caps. Solvent use will void warranty)*

### Do not over tighten bolts

Part ID	Description	Quantities
K 0784-CL	Roller Cap	8
K MT6514I	Idler Cap	4
K 0784 OR	Roller O Ring	8
K 6514IGE	Idler Gasket	4
K 1215P & K012	Plug with oring	4
8mmx20 bolt	Idler cap bolt	28
K 1216 W	Plug wrench	1



***Kile® Clear View® Caps are covered by one or more of the following US Patent numbers: D666,227; #D689,108; #D699,772; #D700,227; #8,684,474; #8,833,872; #8,979,215; #9,120,514; #9,399,369; #9,458,965***