



CLEAR VIEW® CAP KIT FOR 9300 QUADTRAC

Models: 9370, 9380, 9390

INSTALLATION INSTRUCTIONS

IDLER:

- Remove original Case IH cap and allow to completely drain. To get a complete drain, the hub plug needs to be down to allow a complete drain of hub cavity.
- Clean the face of hub, removing any cork gasket that may be stuck to it.
- Install K-9343-IGE (gasket) and cap to hub.
- Secure with washers (K5161 flat washer) and OEM bolts.
- Torque bolts to **40-45 inch pounds**.
- Fill cavity with manufactures recommended oil. **Hub idler oil capacity is 14 ounces**. Reinstall plug.

ROLLER:

- Remove original Case IH cap and allow to completely drain.
- Place part #K-237-R OR (o-ring) into o-ring groove on part # K-9340-R (roller cap).
- Apply a small amount of oil to o-ring, place K9340-RG(gasket)on roller cap and insert into roller.
- Put washers on bolts; additional bolts are provided in the kit to allow for a 6 bolt installation.(Part #K-820-HHCS)
- Torque bolts to **60-65 inch pounds**.
- Fill roller cavity with OEM recommended oil. **Roller oil capacity is 10 ounces**.
- Install plug.
- Tighten with plug wrench.

Use only soap and water to clean caps, no solvents (solvents can cause clouding and premature failure of caps). Solvent use will void warranty

PARTS LIST:

Part#	Description	Qty
K-237-ROR	O-ring	24
K-012-POR	Plug O-ring (installed)	24
K-9343-IGE	Gasket	16
K-9340-RG	Gasket	24
K-1215-P	Plug	24
K-820-HHCS	Bolt	74
K-516-FL	Washer	240
K-9343-I	Idler Cap	16
K-9340-R	Roller Cap	24
K-1216-W	Plug Wrench	1
	Installation Instructions	1



Kile® Clear View® Caps are covered by one or more of the following US Patent numbers: D666,227; #D689,108; #D699,772; #D700,227; #8,684,474; #8,833,872; #8,979,215; #9,120,514; #9,399,369; #9,458,965