

 **Kile**® **K 5434 Kit** **Cast Steel Bars**
Mounting Instructions:

Remove old bars.

Install as follows:

- Place both bolts in the flight extension bar and put them in the rotor mounting fixtures.
- Torque all bolts to 95-105 foot pounds

Part	Quantity
K 543 Mid-flight extension bar	2
K 544 extension bar	2
1 1/2" Hex Head Bolt	8
1/2" Flange Nut	8

