



# KXF7890 Kit

## FLIGHT INSTALLATION:

- Remove OEM Wear Plate and Impellor Flights
- Install rotor flights to rotor using 16MM bolts and nuts; torque to 200-205 foot pounds. Begin installation by tightening bolts from the front bolt to the back. Repeat this procedure until torque requirements, at each location, is achieved.

## WEARPLATE INSTALLATION:

- Mount each K 7890 wear plate using two 1/2"x1 1/2" flanged head frame bolts, with 1/2" crown locking nuts
- Place and lightly tighten the two 1/2" bolts to the impeller first.
- Put spool on 12mm bolt and insert into bottom hole. Secure with 12mm flange nut and tighten.
- Torque all bolts to 95-105 foot pounds

PART	QUANTITY
Flights	2
K 7890 Wear plate	2
16 MM Bolts	14
16 MM Hex C/S	2
16MM Nut	16
1/2 13 x 1 1/2" Flanged Head Frame Bolt	4
12x35 Metric Frame Bolt	2
1/2" crown Lock Nut	4
Spools	2
12 MM Flange Lock Nut	2



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