



KXF7890 Flight Installation

FLIGHT INSTALLATION:

- Remove OEM Wear Plate and Impellor Flights
- Install rotor flights to rotor using 16MM bolts and nuts; torque to 200-205 foot pounds. Begin installation by tightening bolts from the front bolt to the back. Repeat this procedure until torque requirements, at each location, is achieved.

PART	QUANTITY
Flights	2
16 MM Bolts	14
16 MM Hex C/S	2
16MM Nut	16



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K 7890 Wear Plate Kit

Installation Instructions

- Remove OEM plates
- Reuse bolt head guards
- Mount each K 7890 using 12mm x 40 flanged head bolts, with OEM bolt head guards (CNH#87315598 if new ones are needed) and 12mm flange locking nuts
- Torque all bolts to 95-105 foot pounds

PART	QUANTITY
K 7890 Wear plate	2
12mmx40 Flange Head Bolt	6
12mm Flg Lock Nut	6

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