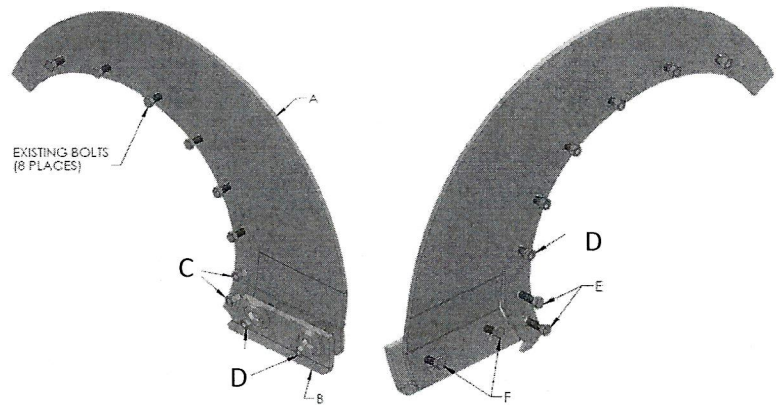




Piece	Description	QTY
A	KXF Flight	2
B	KXF Wear Plate	2
C	½" Crown Nuts	4
D	½" Flange Nuts	16
E	½"x1 ½" Hex Head Bolt	4
F	½"x1 ½" Frame Bolt	4
	Instructions & Decal	



KXF®88 INSTALLATION INSTRUCTIONS

ROTOR FLIGHT® IMPELLER INSTALLATION

1. Remove OEM impellers
2. Mount KXF® flight (Part A) to rotor; secure but do not tighten with lock flange nuts. Replace the two forward bolts (Part D)(forward refers to location nearest the wear plate) mount with the heads out, secured with (Part C) crown locking nuts.
3. Begin tightening starting at the front and working towards the back (tail) of the flight. **Torque value 95 to 105 foot pounds.**

WEARPLATE INSTALLATION

1. Mount wear plate (Part B) to flight with (Part E) ½"x1 ½" frame bolts and secure with flange lock nuts (Part D).
2. Mount wear plate against the rotor flight notch, but does not hang below, allowing a smooth transition.
3. Secure the wear plate by tightening the bolts. **Torque value 95 to 105 foot pounds.**

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Kile® KXF wearbars are covered by one or more of the following US Patent numbers: #8,979,623, #9,089,094