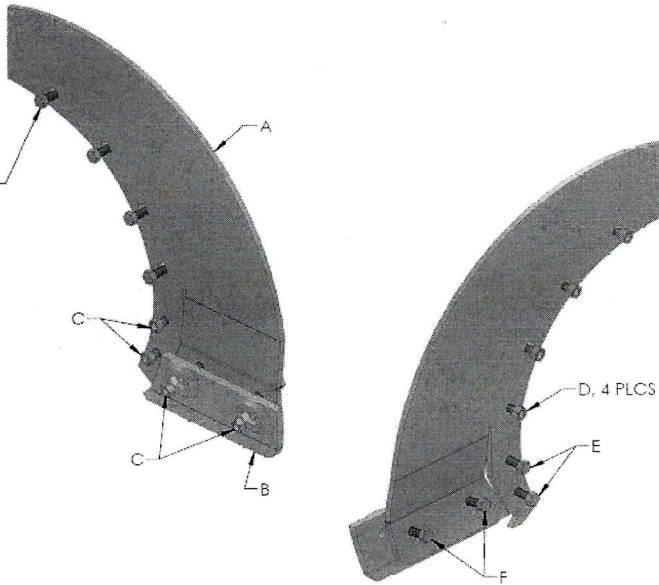




EXISTING BOLTS
(6 PLACES)



Piece	Description	Qty
A	KXF Flight	2
B	Wearplate	2
C	½" Crown Nuts	4
D	½" Crown Nuts	4
E	½"x1 ½" Hex Head Bolt	4
F	½"x1 ½" Frame Bolt	4
	Instructions & Decal	

KXF®66 INSTALLATION INSTRUCTIONS

ROTOR FLIGHT® IMPELLER INSTALLATION

1. Remove OEM impellers
2. Mount KXF® flight (Part A) to rotor; secure but do not tighten with locking flange nuts. Replace the two forward bolts (Part E) (forward refers to location nearest the wear plate) mount with the heads out, secured with (Part C) crown locking nuts.
3. Begin tightening starting at the front and working towards the back (tail) of the flight. **Torque value 95 to 105 foot pounds.**

WEARPLATE INSTALLATION

1. Mount wear plate (Part B) to flight with (Part F) ½"x1 ½" frame bolts and secure with crown locking nuts (Part D).
2. Mount wear plate against the rotor flight notch, but does not hang below, allowing a smooth transition.
3. Secure the wear plate by tightening the bolts. **Torque value 95 to 105 foot pounds.**

KILE MACHINE & MANUFACTURING, INC. (KILE) warrants to the original purchaser of this product for a period of one year from the date of purchase that this product is free from defects in workmanship. KILE's liability with respect to any warranty claim shall not exceed the original purchase price of the product. KILE shall have no liability for damages, injuries, or claims, resulting from or attributable to the assembly of any product that is delivered unassembled to the original purchaser. Any modification or welding, or any repairs other than those performed by KILE or KILE's agent, shall void this warranty in its entirety. Except for this warranty of workmanship, KILE makes no warranties regarding this product, express or implied, including but not limited to WARRANTY OF MERCHANTABILITY and/or FITNESS FOR PURPOSE.

Kile® KXF wearbars are covered by one or more of the following US Patents: #8,979,623;#9,089,094